

## **Microwave Products Catalog**

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Cristek Interconnects, Inc. —a genuine American success story

## A heritage of accomplishment

#### Cristek Interconnects, Inc. is a genuine American success story...

Armed with little more than a fistful of credit cards, a \$25,000 contract from Litton and a small loan from her first boss, 23-year-old Cristi Cristich founded Cristek in 1985 to serve the military and aerospace industries and the Warfighter. Over 25 years later, Cristek boasts a diverse and experienced management team, over 100 employees and more than 56,000 square feet of manufacturing facilities in Southern California and New England.

From its inception, Cristek Interconnects has consistently earned the trust of its customers by combining solid interconnect design and manufacturing expertise with a "can-do" entrepreneurial spirit. As a result, they have been named Subcontractor of the Year for Region IX by the US Small Business Administration, are a HUB ZONE Certified small business and have earned numerous industry and customer awards.

Cristek's consistent, near-perfect performance, has solidified its position as preferred supplier to many major military/aerospace prime contractors and is a testament to its ability to operate a process disciplined and metric- based business while maintaining its customer-focused, entrepreneurial roots.





## Ensuring "best overall value" through experience and innovation.

Cristek Interconnects' success would not be possible without the extraordinary creativity, quality and dedication of its people. Their contributions and effectiveness are maximized through the framework of Cristek's proprietary "Mission RADI (Reliable, Aligned, Disciplined, Innovative)" business management systems. These systems combine a wide variety of best-in-class Lean, Six Sigma and general business tools into a fully integrated metrics-based system of operations for the company.

All product development is governed by Cristek's JANUS 9-gate system. Once JANUS determines Cristek's core competencies and corresponding resources are aligned with a given customer application, the system brings a high level of process maturity to even the most customized requirement. Each gate serves as a check and balance to keep the project consistently with all customer expectations to the included on-time delivery of the product.

The speed and reliability of the JANUS system is the key enabler for Cristek's LACOTT ("Lay-A–Cable-On-The-Table") service. Through LACOTT, a customer can frequently receive a complete prototype from Cristek, with custom connectors and complex packaging, within the same timeframe it takes competitors to generate a formal proposal. Experience has proven that even with 3D modeling and other engineering technologies, nothing beats having a product in hand to engender confidence, ensure proof of design and demonstrate best overall value.





legacy of success and breadth of high-density packaging experience

## Focused on delivering superior package design solutions.

In over two decades of experience, Cristek's focus has been on designing and producing ultra miniature, high precision connector and cable assemblies – making it the perfect partner to solve your most demanding microwave application. We specialize in high frequency, low loss applications where products need to survive in the most challenging environments within extremely confined packaging arrangements.

Cristek's standard offering of SMP and SMPM connectors includes the full range of launch options. Its rapidly expanding SMA product line was designed initially for difficult environments and with an eye to minimizing variability during assembly to precision cable. Specialty interfaces, packages and launch options are being developed every day to support an ever increasing range of customer needs, so if you don't see what you need in this catalog, please contact the factory. We may already have an off the shelf solution waiting that can fulfill your unique application.

Cristek Interconnects' unique ability to package high-frequency, low-loss contact systems into the same connector system as 24-30 AWG signal contacts sets them apart from the competition by optimizing package size and performance.



## The Cristek Product Stable

Microwave Connectors Flexible, Conformable & Semi Rigid Cabling Complex Harnessing Electro Mechanical Assembly Micro Connectors per MIL-DTL-83513 Nano Connectors per MIL-DTL-32139 D Sub Connectors per MIL-DTL-24308 SMP Connectors per DESC 94007/94008 SMPM Connectors Miniature Circular Connectors EMI/EMP Connectors Application Specific Connectors

## Markets Served

Space & Satellite Missile Defense Precision Weapons Avionics Commercial Aerospace Radar & Communications Expeditionary Warfare Medical Devices Geophysical

## The Cristek Pedigree

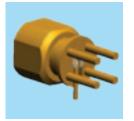
2009 SBA Subcontractor of the Year. Region IX

AS9100 & ISO 9001 Certified; Underwriters Laboratories Certificate A8992

Multiple Lean and Six Sigma Certification

Preferred Supplier to Multiple Prime and Subcontractors





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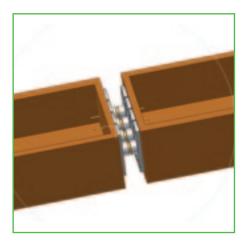


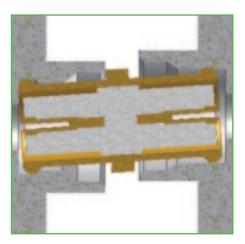




## **SMP High Frequency Push-on**

The SMP connector is a multi-functional, miniature, high frequency, push-on connector that can be adaptable for use in wide variety of high reliability applications. This connector is suitable for applications ranging from hermetic modules to backplanes. The multitude of configurations and styles provide specifically tailored solutions for a wide range of cabled and module to module assemblies. A unique feature of this connector is the ability to install cable assemblies with minimal movement. The floating connector feature provide a maximum allowance for misalignment. Unlike other pushon type connectors, the frequency range of the connector is not self limited by its push-on, blind mate features. These robust connectors are designed to mate tightly and maintain performance through 40 GHz.





## Module to Module (board to board)

One of the benefits of the SMP connector is its ability to join two RF/ Microwave Modules or PC Boards to each other without the use of cables and the attendant insertion loss penalty. In the past, this was difficult and costly due to the necessary tolerances to ensure good alignment between modules or boards. The key component used in these applications is an inseries, female to female, SMP adapter called a "Bullet". The bullet is a unique connector, when placed between two SMP male connectors or shrouds, is used to join two microwave modules or boards. This method produces a tight compact arrangement with good performance characteristics from DC to 40 GHz.

## Misalignment

The SMP's ability to tolerate axial and radial misalignment while maintaining microwave performance is one of the driving forces behind its widespread industry success. The SMP allows for axial and radial misalignment without the use of bulky springs or other alignment tools. This is why it is possible to use these connectors in module to module (board to board) applications. Although the bullet fits tightly into the shroud, by design it has the ability to move slightly while maintaining its performance. This slight radial and axial movement gives the SMP bullet its "Float". When installed properly, the SMP bullet/shroud combination can withstand .010"(.25mm) axial and ±.010" (.25mm) radial float.





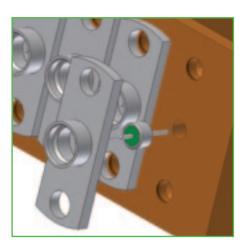


Full Detent

Limited Detent



Smooth Bore



#### Detents

The SMP male connector is available in three standard detents specified in MIL-STD-348 to provide the proper amount of mating and retention force for its selected applications. These are defined as the "full", "limited", and "smooth bore". The full detent provides the highest insertion and withdrawal forces and the smooth bore, the least. The user selects the detent most suitable for his or her application. The smooth bore is used on many blindmate applications where increased axial and radial float is needed. To ensure the bullet will stay on one of the modules, the limited or full detent SMP male shroud is used on one module and a smooth bore shroud is used on the other. When the modules are taken apart the bullet will then remain captivated within limited or full detent shroud. The limited detent shroud is often used when some captivation of the bullet is needed but there is risk that the higher forces may damaged the component. One example is the potential risk of cracking a printed circuit board and damaging the solder joints on the mating, PCB mounted connector. Full detents are used when retention forces need to be high, such as in a cable application

### **Hermetic Seals**

In some case it is necessary to have a hermetic module, thus creating high expense and extreme difficulties for most connectors. In the case of the SMP, it is an easy process to create a hermetic module. All that is needed is an .015" glass feed through and shroud. The glass feed through is fired or soldered in the housing just as any other feed through, then the shroud is placed around the feed through, creating the SMP male connector. A wide variety of shrouds are available to suit many customer preferences. Performance is improved over other hermetic seals since the center pin of the feed through is the male contact and no additional contacts or insulators are needed.

## **Cable Connectors**

The SMP also can be used for cable assemblies. These assemblies have the advantage of being quick disconnects while still maintaining performance at frequency ranges higher that other push on type connectors. The full detent is used when mating an SMP cable assembly so than it will maintain the maximum retention. Since a cable assembly does not need to have axial or radial float, several small changes are made to SMP female interface as defined by MIL-STD-348. This includes adding an anti-rock ring and EMI ring to improve performance of the connector and reduce RF leakage. The SMP connectors are available for use on both semi-rigid and flexible cable types.



## **SMP** SMP Connector Performance Specifications

### **Electrical**

Impedance	50 Ohms
Operating Frequency	DC to 40 GHz
Center Contact Resistance	6.0 milliohms
Dielectric Withstanding Voltage (60 Hz)	
Sea level	500 Volts RMS Min.
70,000 ft	125 Volts RMS Min.
Corona Extinction Voltage (70,000ft)	190 Volts RMS Min.
RF High Potential Voltage (5MHz)	325 Volts RMS Min.
Insulation Resistance	5000 Megohms
Voltage Rating	
Sea level	335 Volts RMS Max.
70,000 ft	65 Volts RMS Max.
RF leakage	-80 dB to 3 GHz
	-65 dB to 26.5 GHz

### Mechanical

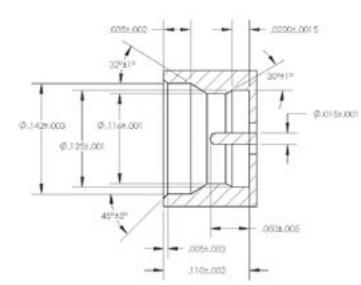
Axial Misalignment	.010" (.25mm) Max.
Radial Misalignment	±.010" (.25mm)
Durability	
Full Detent	100 Cycle
Limited Detent	500 Cycles
Smooth Bore	1000 Cycles
Force to Engage	
Full Detent	15 lbs (66.7N) Max.
Limited Detent	10 lbs (44.5 N) Max.
Smooth Bore	2 lbs (8.9N) Max.
Force to Disengage	
Full Detent	5 lbs (22.2N) Min.
Limited Detent	2 lbs (8.9N) Min.
Smooth Bore	0.5 (2.2N) Min.
Permeability	<2.0Mu

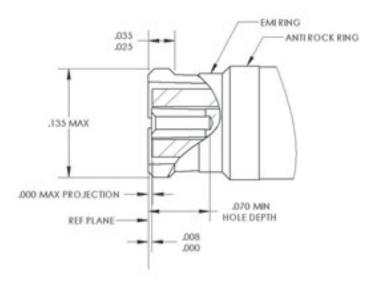
### Environmental

Operating Temperature	-65°C to +165°C
Storage Temperature	-65°C to +200°C
Corrosion	MIL-STD-202, Method 101 Test Condition B, 5% Salt Solution
Vibration	MIL-STD-202, Method 204 Test Condition B, 15 min/axis
Random Vibration	MIL-STD-202, Method 214 Test Condition F, 15 min/axis
Mechanical Shock	MIL-STD-202, Method 213 Test Condition I, 100g's Sawtooth Axis
Thermal Shock	MIL-STD-202, Method 107 Test Condition B, +165°C High Temp.

\* Individual connector may vary consult factory for specific specification

### **SMP** SMP Connector Interfaces & Materials





### **Materials**

Beryllium Copper (BeCu)	Per ASTM B 196
Stainless Steel 303	Per ASTM A 484, ASTM A 582, ASTM A 555
	or ASTM A 581
PTFE	Per ASTM D 1710
Brass	Per ASTM B 36, ASTM B 121, ASTM B 16
	or ASTM B 16M
Kovar	Per ASTM F 15
Glass	Corning 7070
	•

### **Standard Finish**

Gold	Per MIL-DTL-45204, Type III, Grade C, Class 1
Nickel	Per SAE ASM 2404 or MIL-DLT-38999 Class 1
Passivate	Per ASTM A967 or SAE AMS 2700

RP

2X Ø .135 MAX

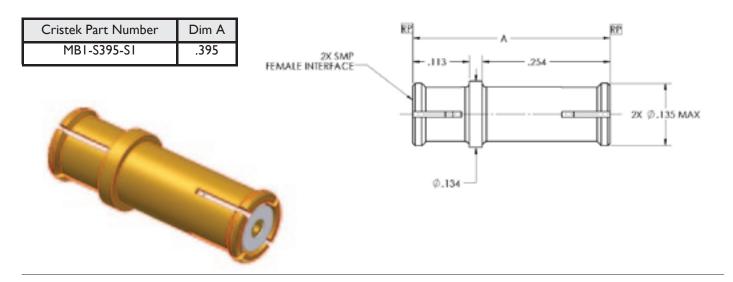


#### **SMP INTERCONNECT (BULLET)**

Cristek Part Number	Dim A
MB1-S254-S1	.254



#### **SMP INTERCONNECT (BULLET)**



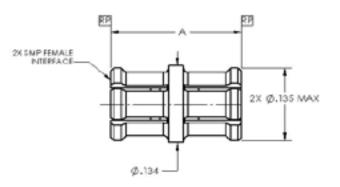
2X SMP FEMALE INTERFACE <u>P</u>P

Ø.134

#### **SMP INTERCONNECT (BULLET)**

Cristek Part Number	Dim A
MD-SFSF-S-001	.224



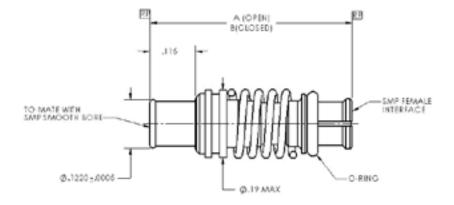




#### SMP INTERCONNECT (SPRING LOADED BULLET)

Cristek Part Number	Dim A OPEN	Dim B CLOSED
MD-SFSF-L-001	.500	.450
MD-SFSF-L-002	.650	.600
MD-SFSF-L-003	.750	.700
MD-SFSF-L-004	1.000	.950
MD-SFSF-L-005	1.250	1.200



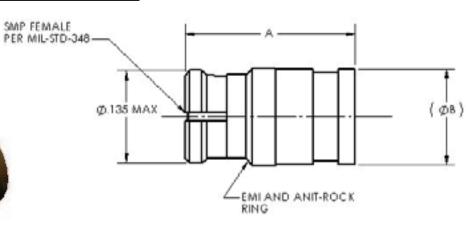




## **SMP** Semi-rigid Cable Connectors

#### SMP FEMALE, STRAIGHT, SEMI-RIGID CABLE

Cable Type	Cristek Part Number	Dim A	DIM B
SR .086	MA1-SFCS-001	.250	.134
SR .047	MA1-SFCS-002	.250	.085





#### SMP FEMALE, RIGHT ANGLE, SEMI-RIGID CABLE

Cable Type	Cristek Part Number
SR .086	MA1-SFCR-01-001
SR .047	MA1-SFCR-02-001

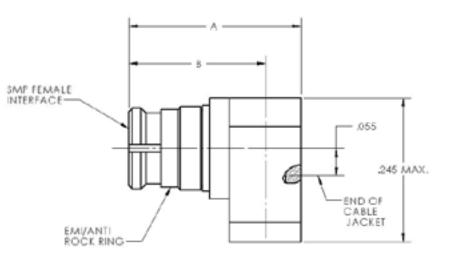


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#### SMP FEMALE, RIGHT ANGLE, SEMI-RIGID CABLE

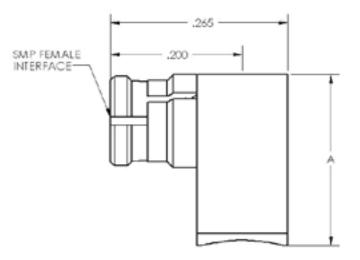
Cable Type	Cristek Part Number	Dim A	Dim B
SR .086	MA1-SFCR-003	.265	210
SR .047	MA1-SFCR-004	.230	.192



#### SMP FEMALE, RIGHT ANGLE, SEMI-RIGID CABLE, 26 GHz

Cable Type	Cristek Part Number	Dim A
SR .086	MA-SFCN-01-001	.250
SR .047	MA-SFCN-02-001	.285



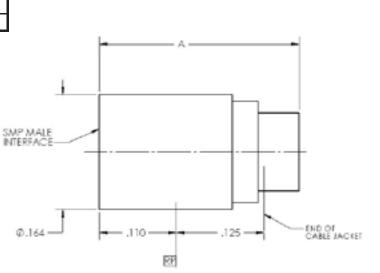




## SMP Semi-rigid Cable Connectors

#### SMP STRAIGHT SHROUD, SEMI-RIGID CABLE

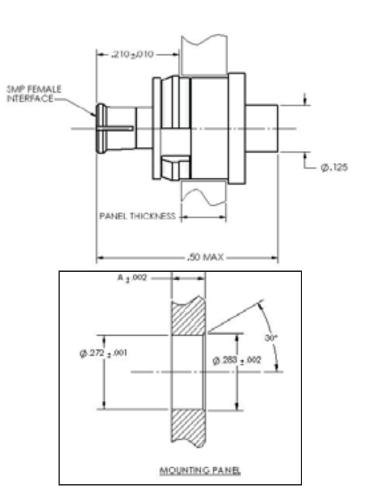
Cable Type	Cristek Part Number	Dim A
SR .086	MA1-SMCS-001	.300
SR .047	MA1-SMCS-002	.285



#### SMP FEMALE, SNAP IN FLOAT MOUNT, SEMI RIGID CABLE

Cable Type	Cristek Part Number	Dim A
SR .086	MA-SFCM-01-001	.093
SR .047	MA-SFCM-02-001	.093
SR .086	MA-SFCM-01-002	.125
SR .047	MA-SFCM-02-002	.125





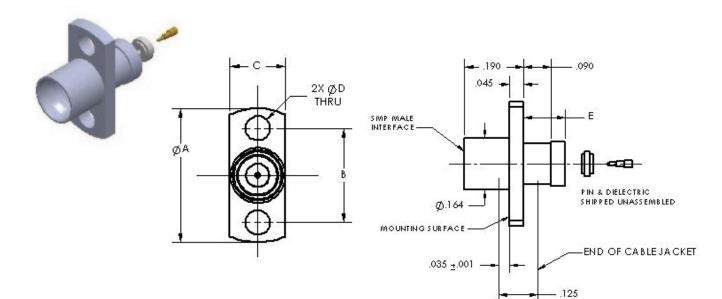




## SMP

#### SMP FLANGE MOUNT SHROUDS, SEMI-RIGID CABLE, NON HERMETIC

Cable Type	Cristek Part Number	Detent	Dim A	Dim B	Dim C	Dim D	Dim E
SR .086	MA-SMCF-01-001-FD	FD	Ø.400	.282	.165	Ø.073	.135
SR .086	MA-SMCF-01-001-LD	LD	Ø.400	.282	.165	Ø.073	.135
SR .086	MA-SMCF-01-001-SB	SB	Ø.400	.282	.165	Ø.073	.135
SR .047	MA-SMCF-02-001-FD	FD	Ø.400	.282	.165	Ø.073	.095
SR .047	MA-SMCF-02-001-LD	LD	Ø.400	.282	.165	Ø.073	.095
SR .047	MA-SMCF-02-001-SB	SB	Ø.400	.282	.165	Ø.073	.095
SR .086	MA-SMCF-01-002-FD	FD	Ø.480	.328	.186	Ø.098	.135
SR .086	MA-SMCF-01-002-FD	LD	Ø.480	.328	.186	Ø.098	.135
SR .086	MA-SMCF-01-002-FD	SB	Ø.480	.328	.186	Ø.098	.135
SR .047	MA-SMCF-02-002-FD	FD	Ø.480	.328	.186	Ø.098	.095
SR .047	MA-SMCF-02-002-LD	LD	Ø.480	.328	.186	Ø.098	.095
SR .047	MA-SMCF-02-002-SB	SB	Ø.480	.328	.186	Ø.098	.095
SR .086	MA-SMCF-01-003-FD	FD	Ø.625	.481	.223	Ø.102	.135
SR .086	MA-SMCF-01-003-LD	LD	Ø.625	.481	.223	Ø.102	.135
SR .086	MA-SMCF-01-003-SB	SB	Ø.625	.481	.223	Ø.102	.135
SR .047	MA-SMCF-02-003-FD	FD	Ø.625	.481	.223	Ø.102	.095
SR .047	MA-SMCF-02-003-LD	LD	Ø.625	.481	.223	Ø.102	.095
SR .047	MA-SMCF-02-003-SB	SB	Ø.625	.481	.223	Ø.102	.095



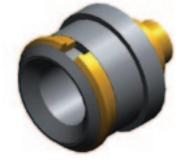
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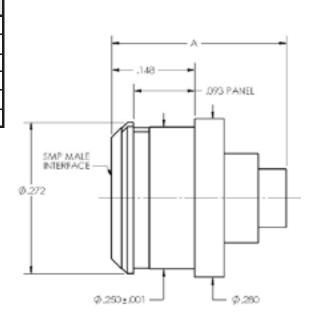


## SMP Semi-rigid Cable Connectors

#### SMP SNAP IN SHROUD, PANEL MOUNT, SEMI-RIGID CABLE

Cable Type	Cristek Part Number	Detent	Dim A
SR .086	MA-SMCJ 01-001-FD	FD	.350
SR .047	MA-SMCJ-02-001-FD	FD	.310
SR .086	MA-SMCJ 01-001-LD	LD	.350
SR .047	MA-SMCJ-02-001-LD	LD	.310
SR .086	MA-SMCJ 01-001-SB	SB	.350
SR .047	MA-SMCJ-02-001-SB	SB	.310

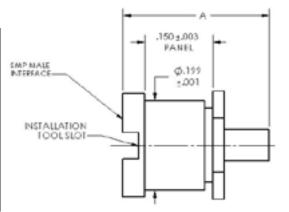


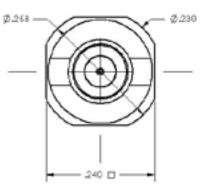


#### SMP THREADED SHROUD, BULKHEAD MOUNT, SEMI-RIGID CABLE

Cable Type	Cristek Part Number	Detent	Dim A
SR .086	MA-SMCK-01-001-FD	FD	.323
SR .047	MA-SMCK-02-001-FD	FD	.283
SR .086	MA-SMCK-01-001-LD	LD	.323
SR .047	MA-SMCK-02-001-LD	LD	.283
SR .086	MA-SMCK-01-001-SB	SB	.323
SR .047	MA-SMCK-02-001-SB	SB	.283
SR .086	MA-SMCK-01-001-CM	СМ	.323
SR .047	MA-SMCK-02-001-CM	CM	.283





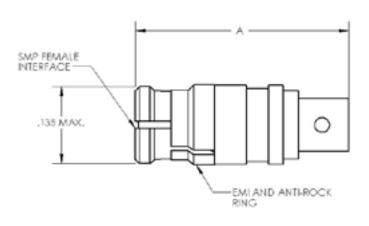


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#### SMP FEMALE, STRAIGHT, FLEXIBLE CABLE

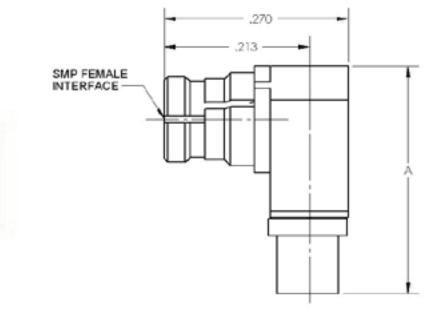
Cable Type	Cristek Part Number	Dim A
RG178	MA-SFCS-05-001	.300
RG316	MA-SFCS-06-001	.300





#### SMP FEMALE, RIGHT ANGLE, FLEXIBLE CABLE

Cable Type	Cristek Part Number	Dim A
RG178	MA-SFCR-05-001	.265
RG316	MA-SFCR-06-001	.230





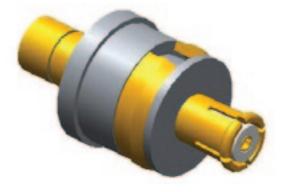
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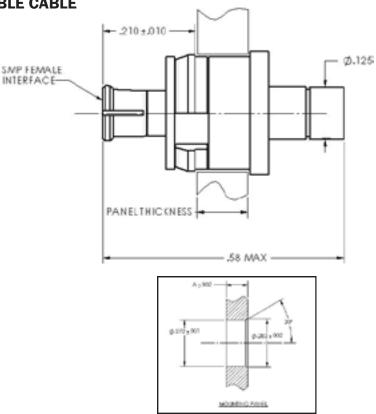


### **SMP** SMP Flexible Cable Connectors

#### SMP FEMALE, SNAP IN FLOAT MOUNT, FLEXIBLE CABLE

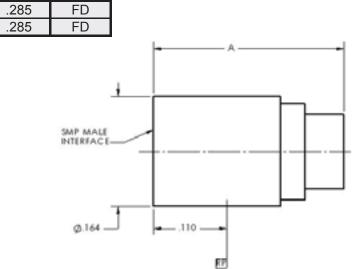
Cable Type	Cristek Part Number	Dim A
RG178	MA-SFCM-05-001	.093
RG178	MA-SFCM-05-002	.125
RG316	MA-SFCM-06-001	.093
RG316	MA-SFCM-06-002	.125





#### SMP STRAIGHT SHROUD, FLEXIBLE CABLE

Cable Type	Cristek Part Number	Dim A	Detent
RG178	MA-SMCS-05-001	.285	FD
RG316	MA-SMCS-06-001	.285	FD

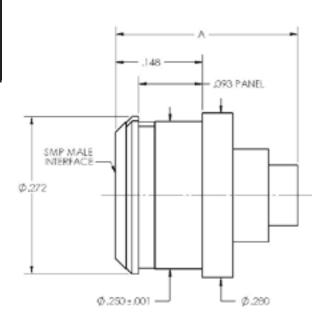




#### SMP SNAP IN SHROUD, PANEL MOUNT, FLEXIBLE CABLE

Cable Type	Cristek Part Number	Dim A	Detent
RG178	MA-SMCJ-05-001-FD	.380	FD
RG178	MA-SMCJ-05-001-LD	.380	LD
RG178	MA-SMCJ-05-001-CM	.380	СМ
RG316	MA-SMCJ-06-002-FD	.400	FD
RG316	MA-SMCJ-06-002-LD	.400	LD
RG316	MA-SMCJ-06-002-CM	.400	СМ

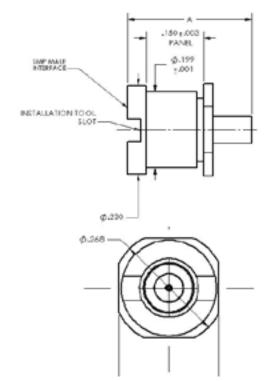




#### SMP THREADED SHROUD, BULKHEAD MOUNT, FLEXIBLE CABLE

Cable Type	Cristek Part Number	Dim A	Detent
RG178	MA-SMCK-05-001-FD	.410	FD
RG178	MA-SMCK-05-001-LD	.410	LD
RG178	MA-SMCK-05-001-CM	.410	СМ
RG316	MA-SMCK-06-002-FD	.450	FD
RG316	MA-SMCK-06-002-LD	.450	LD
RG316	MA-SMCK-06-002-CM	.450	СМ



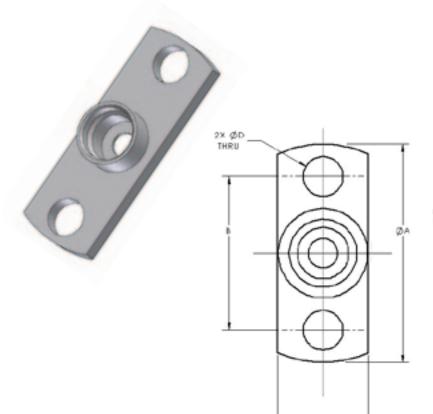


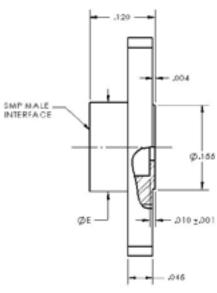


#### **SMP FLANGE MOUNT SHROUD**

Cristek Part Number	Detent	Dim A	Dim B	Dim C	Dim D	DIM E
MA1-SMMF-001-FD	FD	Ø.400	.282	.165	Ø.073	.170 MAX
MA1-SMMF-001-LD	LD	Ø.400	.282	.165	Ø.073	.170 MAX
MA1-SMMF-001-SB	SB	Ø.400	.282	.165	Ø.073	.170 MAX
MA1-SMMF-002-FD	FD	Ø.480	.328	.186	Ø.098	.170 MAX
MA1-SMMF-002-LD	LD	Ø.480	.328	.186	Ø.098	.170 MAX
MA1-SMMF-002-SB	SB	Ø.480	.328	.186	Ø.098	.170 MAX
MA1-SMMF-003-FD	FD	Ø.625	.481	.223	Ø.102	.170 MAX
MA1-SMMF-003-LD	LD	Ø.625	.481	.223	Ø.102	.170 MAX
MA1-SMMF-003-SB	SB	Ø.625	.481	.223	Ø.102	.170 MAX
MA1-SMMF-007-CM	СМ	Ø.470	.352	.235	Ø.073	.240 MAX

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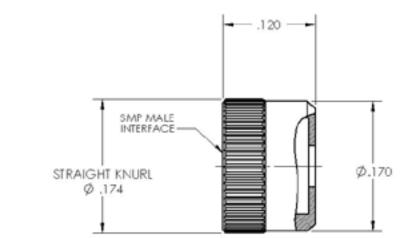






#### **SMP PRESS IN SHROUD**

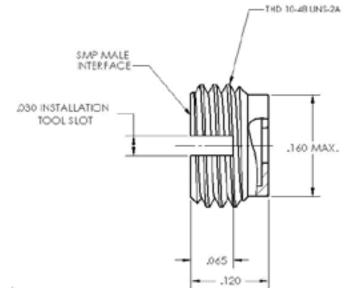
Cristek Part Number	Detent
MA1-SMMP-001-FD	FD
MA1-SMMP-001-LD	LD
MA1-SMMP-001-SB	SB



#### **SMP THREAD IN SHROUD**

Cristek Part Number	Detent
MA1-SMMT-001-FD	FD
MA1-SMMT-001-LD	LD
MA1-SMMT-001-SB	SB



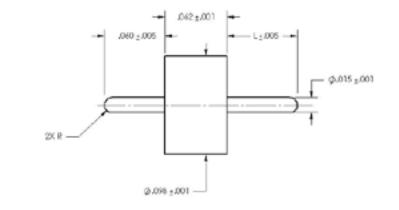






#### SMP HERMETIC FEED THRU, .015 DIAMETER PIN

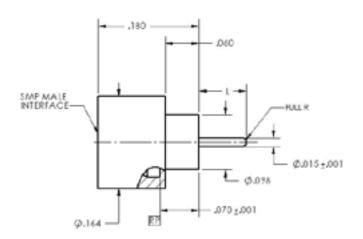
Cristek Part Number	"L"
MA-MH-001-070	.070
MA-MH-001-090	.090
MA-MH-001-120	.120
MA-MH-001-150	.150



#### SMP HERMETIC FEED THRU SHROUDED, STANDARD PROFILE

Cristek Part Number	Detent	"L"
MA1-SMZH-001-FD-050	FD	.050
MA1-SMZH-001-LD-050	LD	.050
MA1-SMZH-001-SB-050	SB	.050
MA1-SMZH-001-FD-070	FD	.070
MA1-SMZH-001-LD-070	LD	.070
MA1-SMZH-001-SB-070	SB	.070
MA1-SMZH-001-FD-090	FD	.090
MA1-SMZH-001-LD-090	LD	.090
MA1-SMZH-001-SB-090	SB	.090



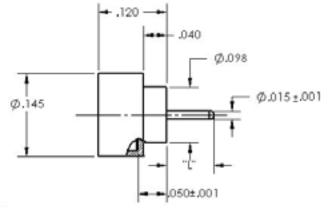




#### SMP HERMETIC FEED THRU, SHROUDED, LOW PROFILE .120

Cristek Part Number	Detent	"L"
MA1-SMZH-002-FD-050	FD	.050
MA1-SMZH-002-LD-050	LD	.050
MA1-SMZH-002-SB-050	SB	.050
MA1-SMZH-002-FD-070	FD	.070
MA1-SMZH-002-LD-070	LD	.070
MA1-SMZH-002-SB-070	SB	.070
MA1-SMZH-002-FD-090	FD	.090
MA1-SMZH-002-LD-090	LD	.090
MA1-SMZH-002-SB-090	SB	.090

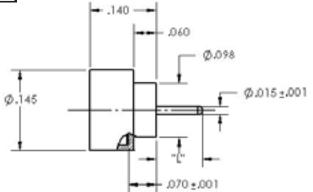




#### SMP HERMETIC FEEDTHRU, SHROUDED LOW PROFILE .140

Cristek Part Number	Detent	"L"
MA1-SMZH-003-FD-050	FD	.050
MA1-SMZH-003-LD-050	LD	.050
MA1-SMZH-003-SB-050	SB	.050
MA1-SMZH-003-FD-070	FD	.070
MA1-SMZH-003-LD-070	LD	.070
MA1-SMZH-003-SB-070	SB	.070
MA1-SMZH-003-FD-090	FD	.090
MA1-SMZH-003-LD-090	LD	.090
MA1-SMZH-003-SB-090	SB	.090



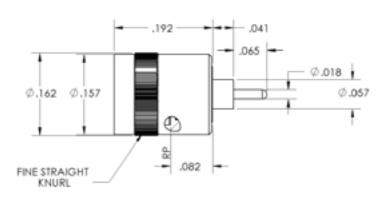




## **SMP** Feed Thru Connectors, Non Hermetic

#### SMP PRESS IN "SPARK PLUG", NON HERMETIC

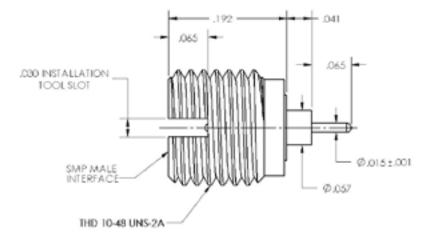
Cristek Part Number	Detent
MA1-SMZP-001-FD	FD
MA1-SMZP-001-LD	LD
MA1-SMZP-001-SB	SB





#### SMP THREAD IN, "SPARK PLUG", NON HERMETIC

Cristek Part Number	Detent
MA-SMZT-001-FD	FD
MA-SMZT-001-LD	LD
MA-SMZT-001-SB	SB

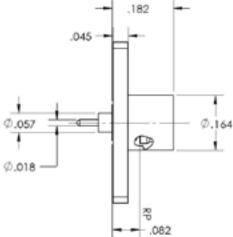


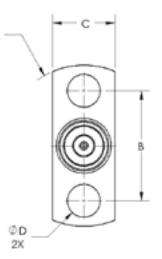


#### SMP FEED THRU, FLANGE MOUNT, SHROUDED LAUNCH

Cristek Part Number	Detent	Dim A	Dim B	Dim C	Dim D
MA1-SMZF-001-FD	FD	Ø.400	.282	.165	Ø.073
MA1-SMZF-001-LD	LD	Ø.400	.282	.165	Ø.073
MA1-SMZF-001-SB	SB	Ø.400	.282	.165	Ø.073
MA1-SMZF-002-FD	FD	Ø.480	.328	.186	Ø.098
MA1-SMZF-002-LD	LD	Ø.480	.328	.186	Ø.098
MA1-SMZF-002-SB	SB	Ø.480	.328	.186	Ø.098
MA1-SMZF-003-FD	FD	Ø.625	.481	.223	Ø.102
MA1-SMZF-003-LD	LD	Ø.625	.481	.223	Ø.102
MA1-SMZF-003-SB	SB	Ø.625	.481	.223	Ø.102





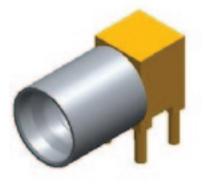


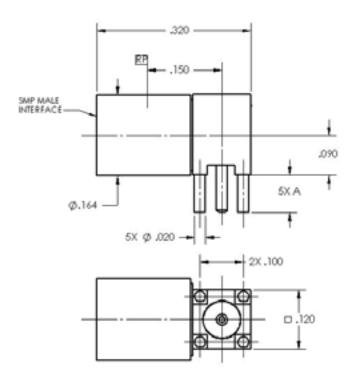


## **SMP** SMP Printed Circuit Board Connectors

#### SMP MALE, RIGHT ANGLE, THRU HOLE, PCB

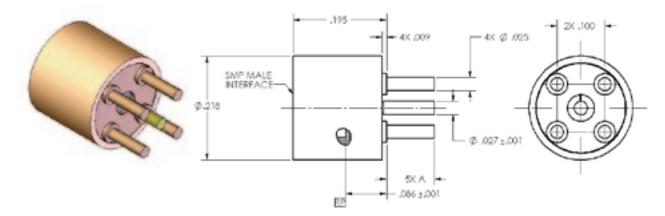
Cristek Part Number	Dim A	Detent
MA1-SMDR-001-FD	.096	FD
MA1-SMDR-001-LD	.096	LD
MA1-SMDR-001-SB	.096	SB
MA1-SMDR-002-FD	.140	FD
MA1-SMDR-002-LD	.140	LD
MA1-SMDR-002-SB	.140	SB





#### SMP MALE, VERTICAL, THRU HOLE, PCB

Cristek Part Number	Dim A	Detent
MA1-SMDS-001-FD	.100	FD
MA1-SMDS-001-LD	.100	LD
MA1-SMDS-001-SB	.100	SB
MA1-SMDS-002-FD	.140	FD
MA1-SMDS-002-LD	.140	LD
MA1-SMDS-002-SB	.140	SB

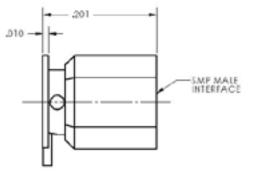


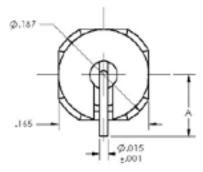


### **SMP** SMP Printed Circuit Board Connectors

#### SMP MALE, VERTICAL, SURFACE MOUNT, PCB

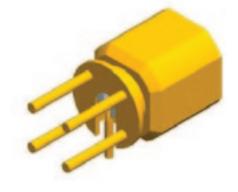
Cristek Part Number	Dim A	Detent
MA-SMUN-001-FD	.100	FD
MA-SMUN-001-LD	.100	LD
MA-SMUN-001-SB	.100	SB

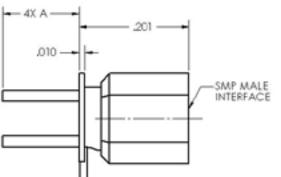


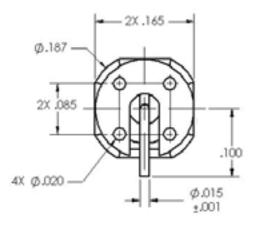




Cristek Part Number	Dim A	Detent
MA-SMUN-004-FD	.140	FD
MA-SMUN-004-LD	.140	LD
MA-SMUN-004-SB	.140	SB





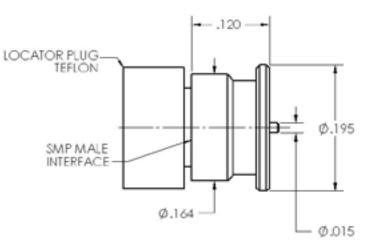






#### SMP MALE, VERTICAL, SURFACE MOUNT, PCB

Cristek PN	Detent
MA-SMUS-002-FD	FD
MA-SMUS-002-LD	LD
MA-SMUS-002-SB	SB



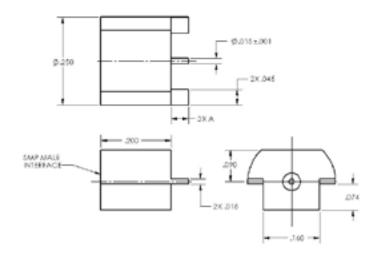
#### SMP MALE, EDGE LAUNCH, PCB

,	,	
Cristek PN	Detent	
MA1-SMZE-001-FD	FD	
MA1-SMZE-001-LD	LD	
MA1-SMZE-001-SB	SB	
	9.165	



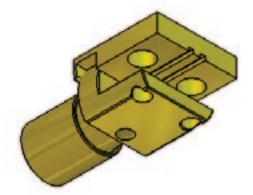
#### SMP MALE, NOTCH EDGE LAUNCH, PCB

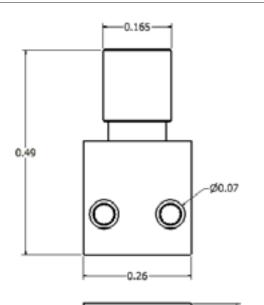
Cristek PN	Dim A	Detent
MA-SMZE-002-FD	.090	FD
MA-SMZE-002-LD	.090	LD
MA-SMZE-002-SB	.090	SB



#### SMP MALE, SOLDERLESS EDGE LAUNCH, PCB

Cristek PN	board Thickness	Detent
MA-SMNJ-001-FD	.020	FD
MA-SMNJ-001-LD	.020	LD
MA-SMNJ-001-SB	.020	SB
MA-SMNJ-002-FD	.030	FD
MA-SMNJ-002-LD	.030	LD
MA-SMNJ-002-SB	.030	SB



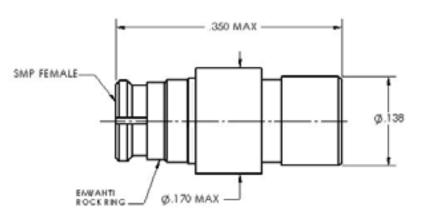






#### SMP FEMALE, 50 OHM, FIELD GRADE TERMINATION

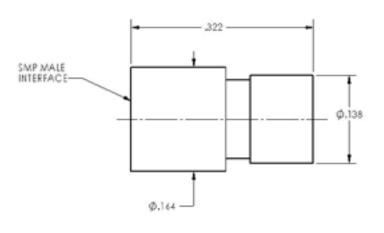
Cristek PN	VSWR	FREQUENCY	POWER
	MAX.	RANGE	MAX.
MA1-SFTS-002	1.15:1 1.30:1	DC to 18 GHz 18 to 40 GHz	.25 Watts





#### SMP MALE, 50 OHM, FIELD GRADE TERMINATION

Cristek PN	Detent	VSWR MAX	FREQUENCY RANGE	POWER MAX.
MA1-SMTS-002-FD	Full			
MA1-SMTS-002-LD	Limited	1.15:1 1.30:1	DC TO 18 GHZ 18 TO 40 GHZ	.25 WATTS
MA1-SMTS-002-SB	Smooth			

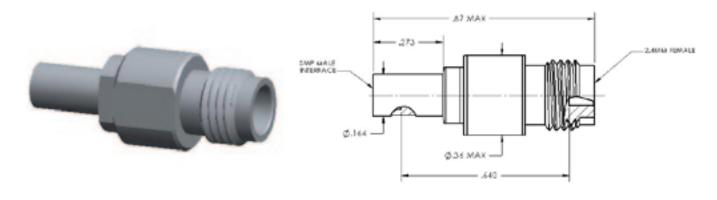






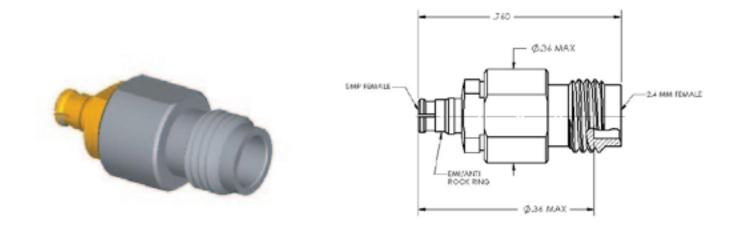
#### **SMP MALE TO 2.4MM JACK ADAPTER**

Cristek Part Number	VSWR MAX	FREQUENCY RANGE	DETENT
MD1-FJSD-SS-001	1.2:1	DC TO 40 GHZ	Full
MD1-FJSL-SS-001	1.2:1	DC TO 40 GHZ	Limited
MD1-FJSS-SS-001	1.2:1	DC TO 40 GHZ	Smooth



#### SMP FEMALE TO 2.4MM JACK ADAPTER

Cristek Part Number	VSWR MAX	FREQUENCY RANGE
MD1-FJSF-SS-001	1.2:1	DC TO 40 GHZ

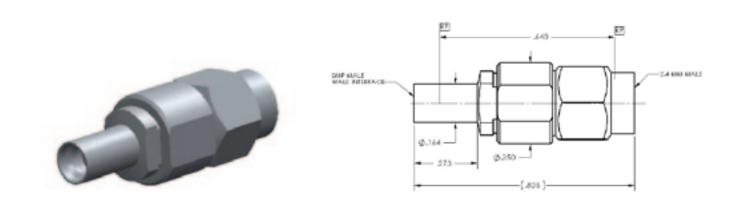




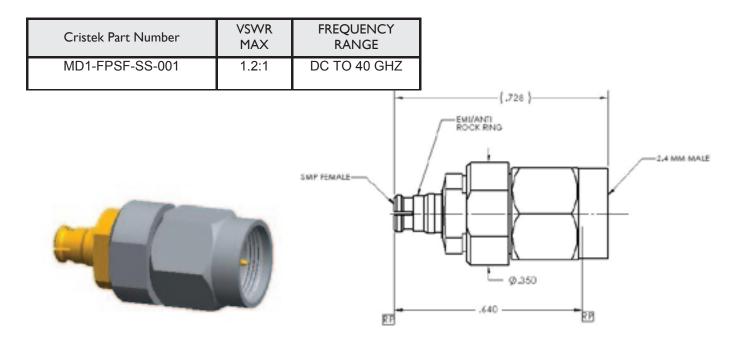
SMP

#### SMP MALE TO 2.4MM PLUG ADAPTER

Cristek Part Number	VSWR MAX	FREQUENCY RANGE	DETENT
MD1-FPSD-SS-001	1.2:1	DC TO 40 GHZ	Full
MD1-FPSL-SS-001	1.2:1	DC TO 40 GHZ	Limited
MD1-FPSS-SS-001	1.2:1	DC TO 40 GHZ	Smooth



#### **SMP FEMALE TO 2.4MM PLUG ADAPTER**



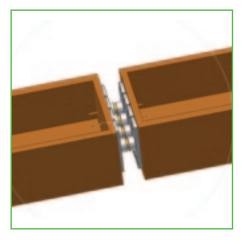
# SMPM





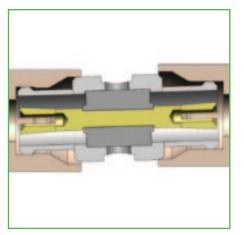
### **SMPM High Frequency Push-on**

The SMPM connector, which is 30% smaller than its cousin, the SMPM, has similar features and applications. This is a multi-functional high frequency push-on connector suitable for use in a variety of applications. This ultra miniature connector can be used for applications ranging from hermetic modules to backplanes, and because of its diminutive size, it is ideal for "gang" or multi-connector configurations. Unlike other push-on type connectors, the frequency range of the connector is not limited by the push on, blind mate construction. These deceptively robust connectors are designed to mate tightly and maintain performance through 65 GHz



### Module to Module (board to board)

One of the benefits of the SMPM connector is its ability to join two RF/ Microwave Modules or PC Boards to one another without the use of cables. In the past this was difficult and/or costly because of the tolerances necessary to ensure good alignment between modules or boards. The key component used in this application is an inseries female to female SMPM adapter called a "Bullet". The bullet is a unique connector that can be used to join two micro-wave modules or boards together by placing the bullet between two SMPM Male connectors or shrouds. This method produces a tight, compact arrangement.

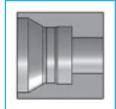


### Misalignment

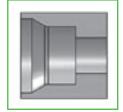
The SMPM's ability to tolerate axial and radial misalignment while maintaining microwave performance is one of the key's to it industry popularity. The SMPM accommodates axial and radial misalignment without the use of bulky springs or other alignment tools. This is why it is possible to use these connectors in module to module (board to board) applications. Although the bullet fits tightly into the mating shroud, by design, it has the ability to move slightly while maintaining its performance. This slight radial and axial movement gives the SMPM bullet its "Float". When installed properly, the standard SMPM bullet/shroud combination can withstand ±.010"(.25mm) Axial and ±.010" (.25mm) Radial float.



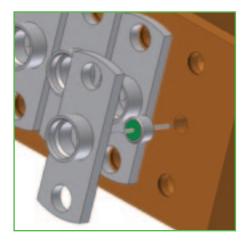




Full Detent



Smooth Bore



### Detents

The SMPM has two types of detent as specified in MIL-STD-348. The detents are the Full and Smooth Bore. The full detent gives the largest insertion and withdrawal forces while the smooth bore gives the least. Each detent is developed for specific purposes depending on the application. The smooth bore is used on many blindmate applications where increased axial and radial float is needed. To provide assurance that the bullet will stay on one of the modules, the full detent SMPM male shroud is used on one module and a smooth bore shroud is used on the other. This will ensure when modules are taken apart that the bullet will stay with the full detent shroud. Full detents are used when withdrawal forces need to be high such as when a SMPM female cabled connector is used.

### **Hermetic Seals**

In some cases it is important to have a hermetic module which creates high expense and extreme difficulty for most connectors. In the case of the SMPM, it is an easy process to create an hermetic module. All that is necessary is a .012" glass feed through and shroud. The glass feed through is fired or soldered in the housing just as any other feed through. The shroud is then placed around the feed through, creating the SMPM male connector. Performance is improved over other hermetic seals since the center pin of the feed through is the male contact and no additional contacts or insulators are needed.

### **Cable Connectors**

The SMPM may also be used for cable assemblies. These assemblies have the advantage of being quick disconnects while still maintaining performance at frequency ranges higher than other push on type connectors. The full detent is used when mating an SMPM cable assembly so that it will maintain the maximum retention.



### **Electrical**

Impedance	50 Ohms
Operating Frequency	DC to 65 GHz
Center Contact Resistance	6.0 milliohms
Dielectric Withstanding Voltage (60 Hz)	
Sea level	325 Volts RMS Min.
70,000 ft	125 Volts RMS Min.
Corona Extinction Voltage (70,000ft)	125 Volts RMS Min.
RF High Potential Voltage (5MHz)	200 Volts RMS Min.
Insulation Resistance	5000 Megohms
Voltage Rating	
Sea level	335 Volts RMS Max.
70,000 ft	65 Volts RMS Max.
RF leakage	-80 dB to 3 GHz
	-65 dB to 26.5 GHz

### Mechanical

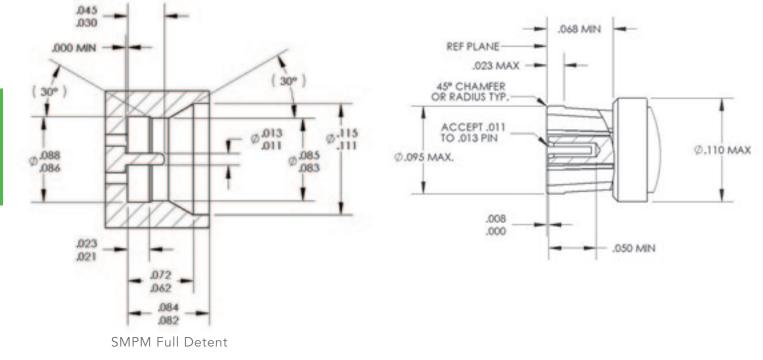
Axial Misalignment	.010" (.25mm) Max.
Radial Misalignment	±.010" (.25mm)
Durability	
Full Detent	100 Cycle
Smooth Bore	1000 Cycles
Force to Engage	
Full Detent	6 lbs (26.6N) Max.
Smooth Bore	3 lbs (13.3N) Max.
Force to Disengage	
Full Detent	7 lbs (31.1N) Min.
Smooth Bore	0.5 (2.2N) Min.
Permeability	<2.0Mu

### Environmental

Operating Temperature	-65°C to +165°C
Storage Temperature	-65°C to +200°C
Corrosion	MIL-STD-202, Method 101 Test Condition B, 5% Salt Solution
Vibration	MIL-STD-202, Method 204 Test Condition B, 15 min/axis
Random Vibration	MIL-STD-202, Method 214 Test Condition F, 15 min/axis
Mechanical Shock	MIL-STD-202, Method 213 Test Condition I, 100g's Sawtooth Axis
Thermal Shock	MIL-STD-202, Method 107 Test Condition B, +165°C High Temp.

\* Individual connector may vary consult factory for specific specification

### **SMPM** SMPM Connector Interfaces & Materials



### **Materials**

Stainless Steel 303 Per ASTM A 484, ASTM A 582, ASTM A 555 or ASTM A 581
or ASTM A 581
01 A 31 W A 301
PTFE Per ASTM D 1710
Brass Per ASTM B 36, ASTM B 121, ASTM B 16
or ASTM B 16M
Kovar Per ASTM F 15
Glass Corning 7070

### **Standard Finish**

Gold	Per MIL-DLT-45204 , Type III, Grade C Class 1
Nickel	Per SAE ASM 2404
Passivate	Per ASTM A967 or SAE AMS 2700



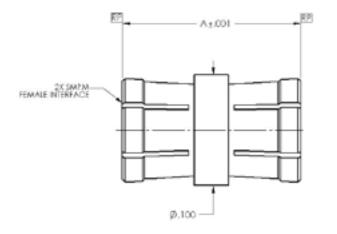




### **SMPM INTERCONNECT (BULLET)**

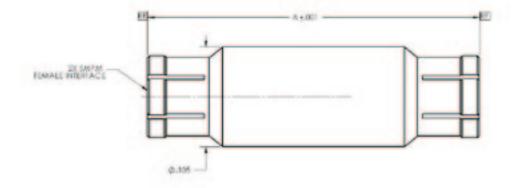
Cristek Part Number	DIM A
MBI-MI6I-SI	.161
MB1-M166-S1	.166





### **SMPM INTERCONNECT (BULLET)**

Cristek Part Number	DIM A
MB1-M210-S1	.210
MB1-M349-S1	.349
MB1-M500-S1	.500





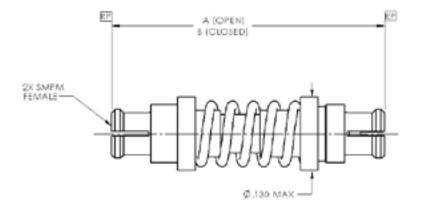




### **SMPM INTERCONNECT (BULLET)**

Cristek Part Number	Dim A OPEN	Dim B CLOSED
MD-MFMF-L-001	.530	.480
MD-MFMF-L-002	.650	.600



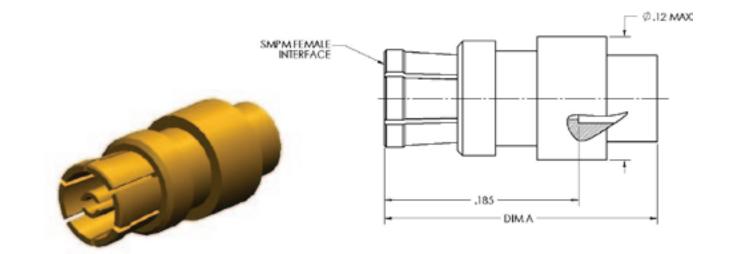




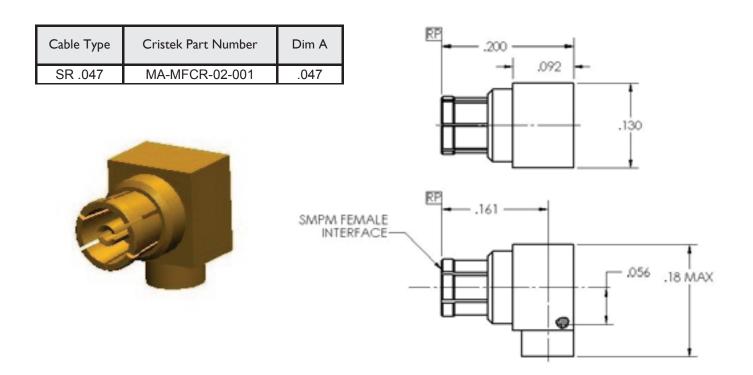


### SMPM FEMALE, STRAIGHT, SEMI-RIGID CABLE

Cable Type	Cristek Part Number	Dim A
SR .047	MA-MFCS-02-001	.260



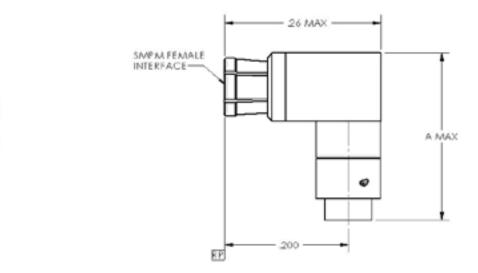
### SMPM FEMALE, RIGHT ANGLE, SEMI-RIGID CABLE





### SMPM FEMALE, RIGHT ANGLE, HIGH FREQUENCY, SEMI-RIGID CABLE

Cable Type	Cristek Part Number	Dim A
SR .047	MA-MFN-02-001	.270



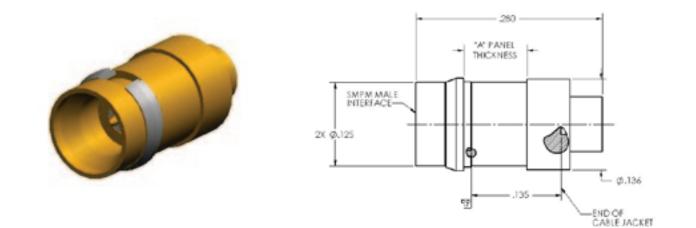
### SMPM FEED THRU, FLANGE MOUNT, SEMI-RIGID CABLE

Cable Type	Cristek Part Number	Dim A	Dim B	
SR 086	MA-MMCF-01-001	.153	.116	
SR 047	MA-MMCF-02-001	.095	.076	
	SMPIM AM INTERFAC	ALE Ø.125		Ø.375 Ø.375 Ø.375 Ø.375 Ø.232 OF LE JACKET



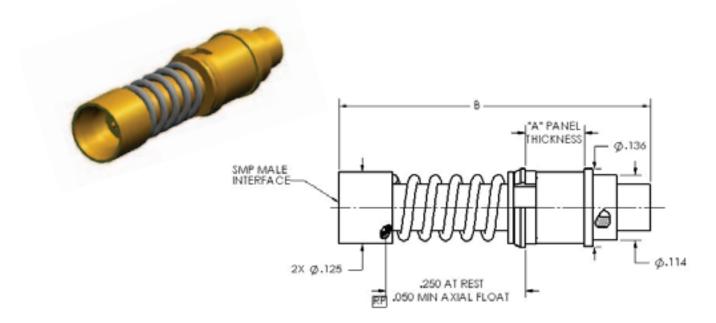
### SMPM SNAP IN SHROUD, PANEL MOUNT, SEMI-RIGID CABLE

CABLE TYPE	Cristek PN	PANEL THICKNESS
SR.047	MA-MMCJ-02-001	.093
SR.047	MA-MMCJ-02-002	.125



### SMPM SNAP IN SHROUD, FLOAT MOUNT, SEMI-RIGID CABLE

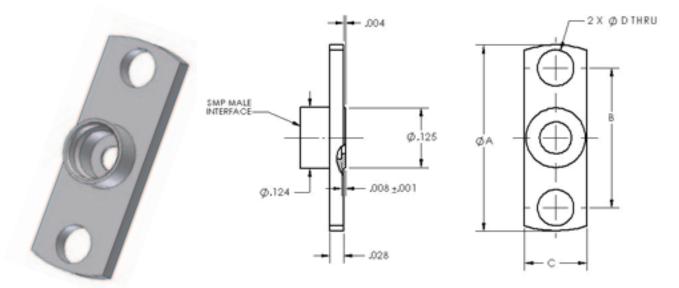
Cable Type	Cristek PN	"A" PANEL THICKNESS	Dim B
SR.047	MA-MMCM-02-001	.093	.548
SR.047	MA-MMCM-02-002	.125	.580





### **SMP FLANGE MOUNT SHROUD**

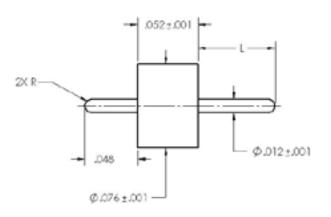
Cristek Part Number	Detent	Dim A	Dim B	Dim C	Dim D
MA1-MMMF-001-FD	FD	Ø.375	.282	.125	Ø.073
MA1-MMMF-001-SB	SB	Ø.375	.282	.125	Ø.073
MA1-MMMF-002-FD	FD	Ø.625	.481	.150	Ø.103
MA1-MMMF-002-SB	SB	Ø.625	.481	.150	Ø.103



### SMPM HERMETIC FEED THRU, .012 DIAMETER PIN

Cristek Part Number	"L"
MCN1-MH-002-070	.070
MCN1-MH-002-090	.090
MCN1-MH-002-120	.120
MCN1-MH-002-150	.150



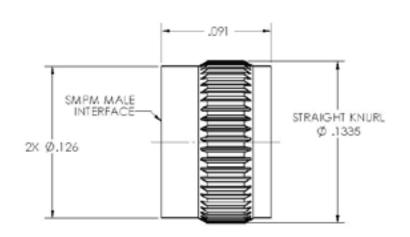




### **SMPM PRESS IN SHROUD**

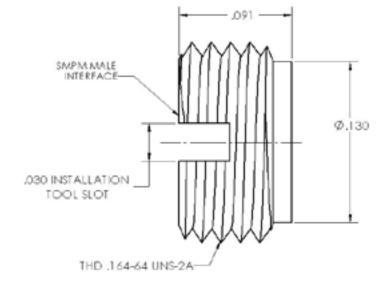
Cristek Part Number	Detent
MA1-MMMP-001-FD	FD
MA1-MMMP-001-SB	SB





### **SMPM THREAD IN SHROUD**

Cristek Part Number	Detent
MA1-MMMT-001-FD	FD
MA1-MMMT-001-SB	SB

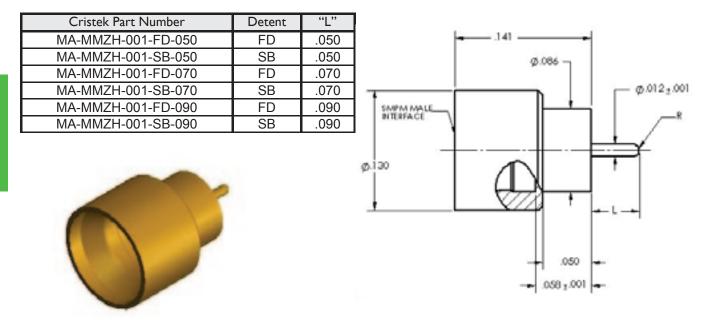








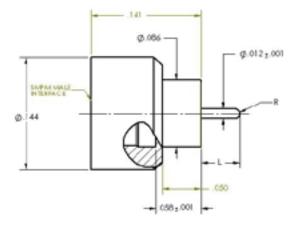
### SMPM HERMETIC FEED THRU, SHROUDED, Ø.130



### SMPM HERMETIC FEED THRU, SHROUDED, Ø.144

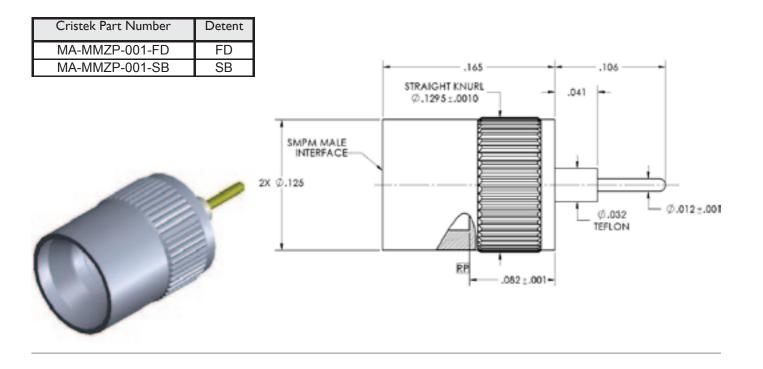
Cristek Part Number	Detent	"L"
MA-MMZH-002-FD-050	FD	.050
MA-MMZH-002-SB-050	SB	.050
MA-MMZH-002-FD-070	FD	.070
MA-MMZH-002-SB-070	SB	.070
MA-MMZH-002-FD-090	FD	.090
MA-MMZH-002-SB-090	SB	.090





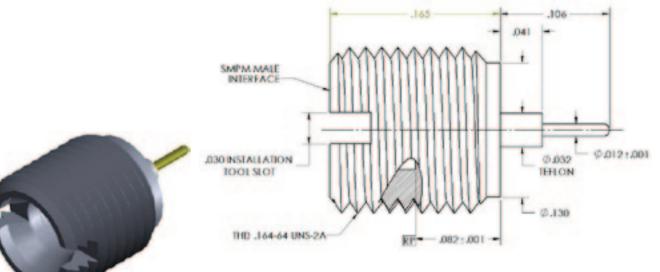


### **SMPM PRESS IN "SPARK PLUG"**



### SMPM THREAD IN "SPARK PLUG"

Cristek Part Number	Detent
MA-MMZT-001-FD	FD
MA-MMZT-001-SB	SB



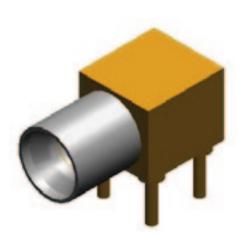
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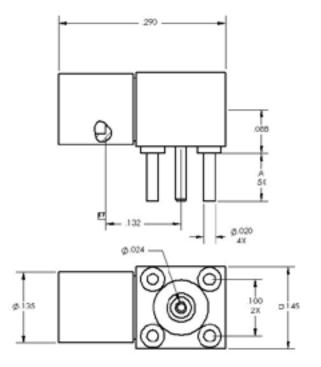


### **SMPM** SMPM Printed Circuit Board Connectors

### SMPM MALE, RIGHT ANGLE, THRU HOLE, PCB

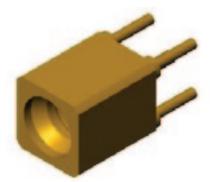
Cristek PN	Dim A	Detent
MA-MMDR-001-FD	.096	FD
MA-MMDR-001-SB	.096	LD

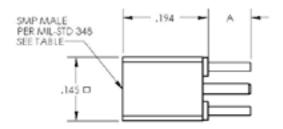


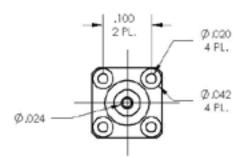


### **SMPM MALE, VERTICAL, PCB**

Cristek PN	Dim A	Detent
MA-MMDS-001-FD	.096	FD
MA-MMDS-001-SB	.096	SB





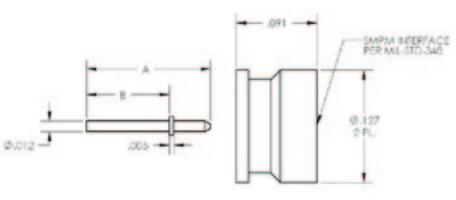




### **SMPM** SMPM Printed Circuit Board Connectors

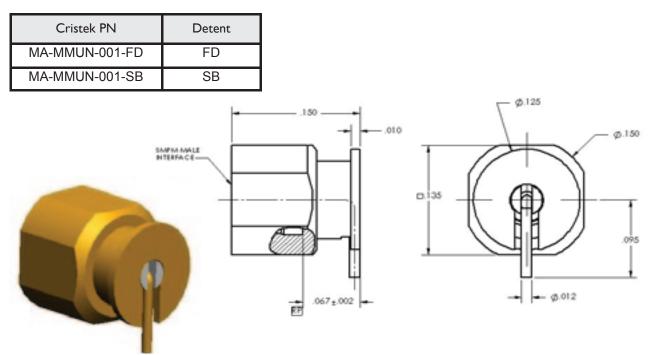
### SMPM MALE, VERTICAL, SURFACE MOUNT, PCB

Cristek PN	Detent	DIM A	DIM B
MA-MMUS-001-FD	FD	.140	.093
MA-MMUS-002-SB	SB	.140	.093
MA-MMUS-003-FD	FD	.052	.005
MA-MMUS-003-SB	SB	.052	.005
MA-MMUS-004-FD	FD	.163	.093
MA-MMUS-004-SB	SB	.163	.093





### SMPM MALE, VERTICAL, SURFACE MOUNT, PCB

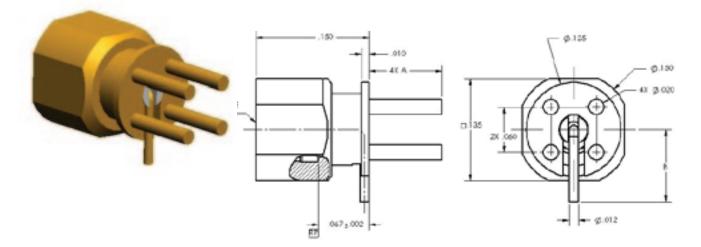




### SMPM MALE, VERTICAL, SURFACE MOUNT WITH THRU LEGS, PCB

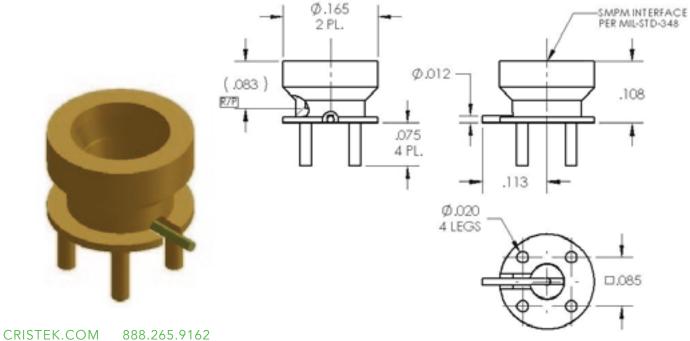
Cristek PN	Dim A	Dim B	De- tent
MA-MMUN-002-FD	.096	.149	FD
MA-MMUN-002-SB	.096	.149	LD

F



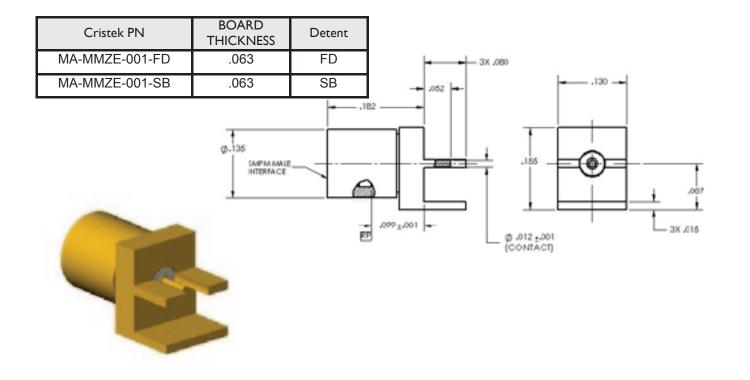
### SMPM MALE, VERTICAL, SURFACE MOUNT WITH THRU LEGS, PCB, LOW PROFILE

Cristek PN	Detent
MA-MMUN-003-FD	FD
MA-MMUN-003-SB	SB





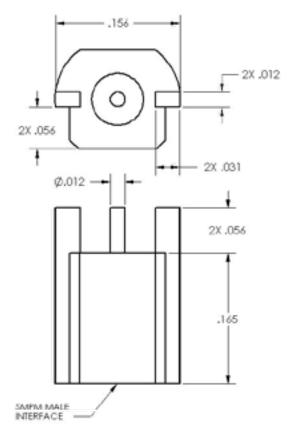
### SMPM MALE, EDGE LAUNCH , PCB



### SMPM MALE, NOTCH EDGE LAUNCH PCB

Cristek PN	Detent
MA-MMZE-002-FD	FD
MA-MMZE-002-SB	SB



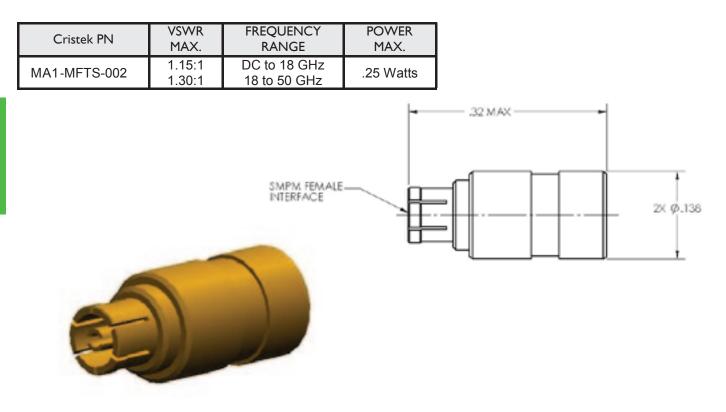


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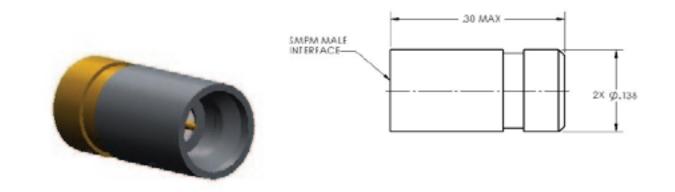


### SMPM FEMALE , 50 OHM FIELD GRADE TERMINATION



### SMPM MALE, 50 OHM FIELD GRADE TERMINATION

Cristek PN	Detent	VSWR MAX	FREQUENCY RANGE	POWER MAX.
MA-MMTS-002-FD	FD	1.15:1	DC TO 18 GHZ	.25
MA-MMTS-002-SB	SB	1.30:1	18 TO 50 GHZ	WATTS



CRISTEK.COM 888.265.9162



**SMPM** 

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# SMA





### Electrical

Impedance	50 Ohms
Operating Frequency	DC to 26 GHz
VSWR	
Straight	1.05 + .005 x Freq GHz
Right angle (non swept)	1.10 + .010 x Freq GHz
Right angle (swept)	1.10 + .007 x Freq GHz
Insertion Loss	
Straight	.03 x Sqrt( Freq GHz)
Right angle (non swept)	.06 x Sqrt (Freq GHz) (12 GHz Max.)
Right angle (swept)	.04 x Sqrt (freq GHz)
Dielectric Withstanding Voltage (60 Hz)	
Sea level	1500 Volts RMS Min
Insulation Resistance	5000 Megaohms
Voltage Rating	335 Volts RMS Max
RF leakage	>-100 dB

### Mechanical

Durability	500 cycles Min.
Force to Engage/Disengage	2.0 lb Max.
Recommended Torque	7 to 10 in-lb

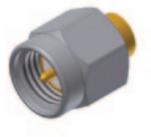
### Environmental

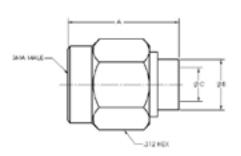
Operating Temperature	-65°C to +165°C
Storage Temperature	-65°C to +200°C
Corrosion	MIL-STD-202, Method 101 Test Condition B, 5% Salt Solution
Vibration	MIL-STD-202, Method 204 Test Condition B, 15 min/axis
Random Vibration	MIL-STD-202, Method 214 Test Condition F, 15 min/axis
Mechanical Shock	MIL-STD-202, Method 213 Test Condition I, 100g's Sawtooth Axis
Thermal Shock	MIL-STD-202, Method 107 Test Condition B, +165°C High Temp.



### SMA STRAIGHT CABLE PLUG CONTACT

Cable Type	Cristek Part Number	Dim A	Dim B	Dim C
SR086	MA-AMCS-01-001	.440	.120	.090
SR141	MA-AMCS-03-002	.440	.180	.145



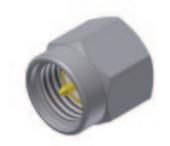


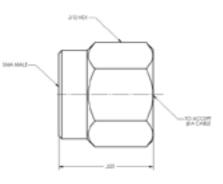
### SMA STRAIGHT CABLE PLUG WITH ANTI-TORQUE HEX

Cable Type	Cristek Part Number	Dim A	Dim B	Dim C	
SR086	MA-AMCA-01-001	.440	.120	.090	
SR141	MA-AMCA-03-001	.440	.180	.145	
			SAAA AAA INTERFAC		

### SMA MALE, LOW PROFILE, CAPTIVE CONTACT

Cable Type	Cristek Part Number	Dim A
SR141	MA-AMCS-01-002	.330



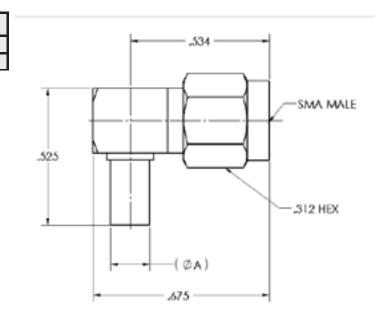




### SMA, PLUG, RIGHT ANGLE, SEMI RIGID CABLE

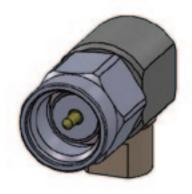
Cable Type	Cristek Part Number	Dim A
SR086	MA-AMCR-01-001	.120
SR141	MA-AMCR-03-001	.180

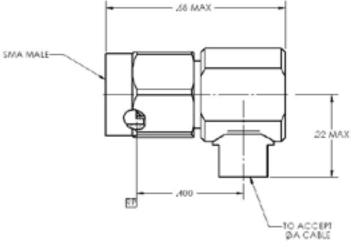




### SMA PLUG, RIGHT ANGLE, SWEPT CONTACT

Cable Type	Cristek Part Number	Dim A
SR086	MAI-AMCN-01-001	.086
SR141	MAI-AMCN-03-001	.141





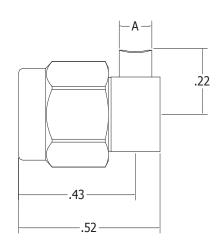
SMA



### SMA PLUG, RIGHT ANGLE, LOW PROFILE

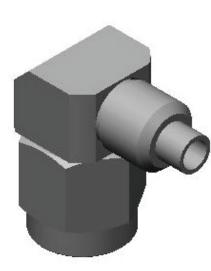
Cable Type	Cristek Part Numbet	Dim A
SR086	MAI-AMCR-01-002	.120
SR141	MA1-AMCR-03-002	.180

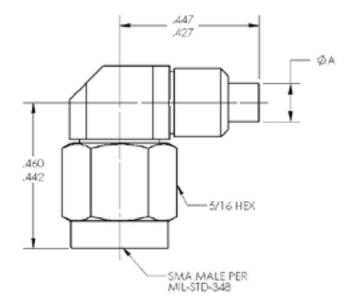




### SMA PLUG, RIGHT ANGLE, LOW PROFILE, SWEPT CONTACT

Cable Type	Cristek PN	Dim A
SR086	MAI-AMCN-01-002	.120
SR141	MAI-AMCN-03-002	.180

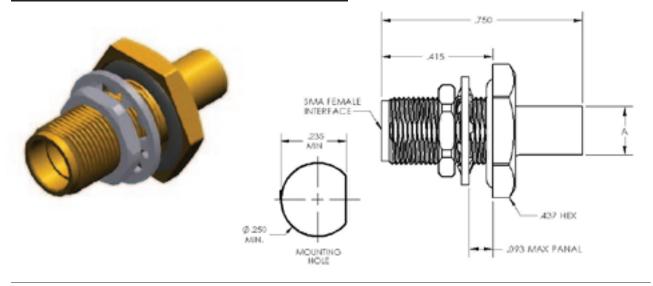






### SMA FEMALE, BULKHEAD

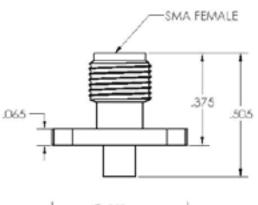
Cable Type	Cristek Part Number	Dim A
SR086	MA-AFCK-01-001	.120
SR141	MA-AFCK-03-001	.180

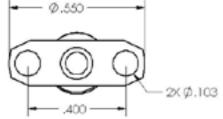


### SMA FEMALE, 2 HOLE FLNAGE

Cable Type	Cristek Part Number	Dim A	Dim B
SR.086	MA1-AFCF-01-001	.265	.120
SR.141	MA1-AFCF-03-001	.230	.180



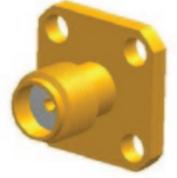




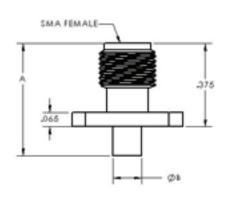


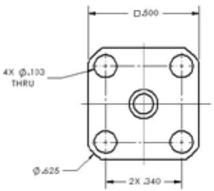
### SMA JACK, 4 HOLE FLANGE

Cable Type	Cristek PN	Dim A	Dim B
SR086	MA-AFCG-01-001	.500	.120
SR141	MA-AFCG-03-001	.550	.180



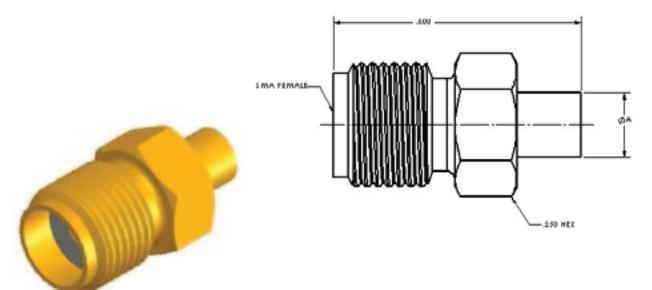
### **SMA** Semi-Rigid Cable Connectors





### **SMA JACK , STRAIGHT**

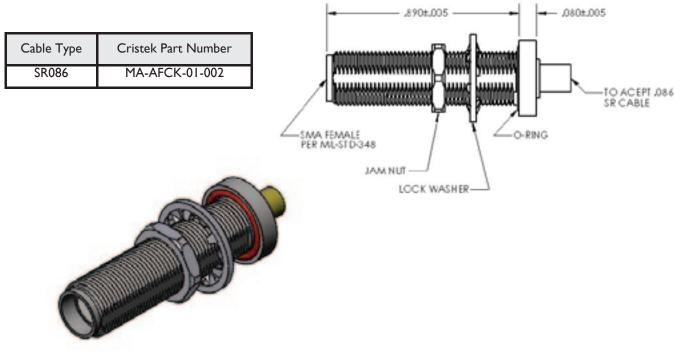
Cable Type	Cristek Part Number	Dim A
SR086	MA-AFCA-01-001	.120
SR141	MA-AFCA-03-001	.180





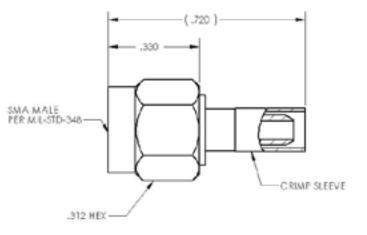
### **SMA** Flexible Cable Connectors

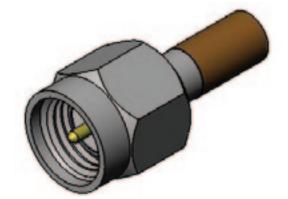
### SMA JACK , HERMETIC BULKHEAD



### **SMA PLUG , STRAIGHT CRIMP**

Cable Type	Cristek Part Number
RG316	MA-AMCS-06-001
RD316	MA-AMCS-13-001
RG142	MA-AMCS-07-001

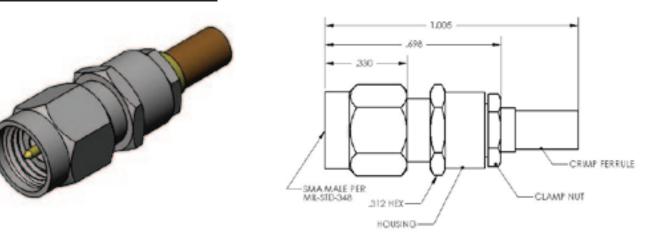






### SMA STRAIGHT MALE , CRIMP CLAMP

Cable Type	Cristek Part Number
RG316	MA-AMCS-06-002
RD316	MA-AMCS-13-002
RG142	MA-AMCS-07-002



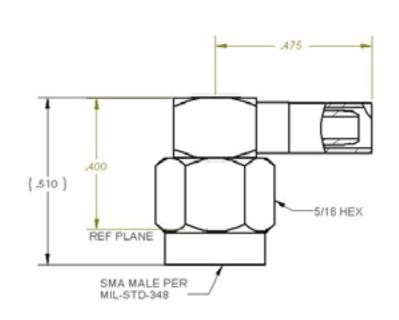
### SMA STRAIGHT MALE , SOLDER CLAMP

Cable Type	Cristek Part Number	
RG316	MA-AMCS-06-003	
RD316	MA-AMCS-13-003	
RG142	MA-AMCS-07-003	(,700)
		SMA MALE PER MIL-STD-348



### SMA PLUG, RIGHT ANGLE CRIMP LOW PROFILE

Cable Type	Cristek Part Number
RG316	MA-AMCR-06-001
RD316	MA-AMCR-13-001





# **Other Connectors**



## **Other Connectors**





Cristek's microwave connector product line is constantly expanding so we offer many connector configurations and interfaces not yet shown in this catalog. This rapid expansion is driven by customers who trust us with their most demanding and unique applications as well as our own needs as a cable assembly house requiring reliable connectors which are cost effective to assemble. All connectors are designed to meet the latest military and/ or industry specifications for the specific connector types. We also have developed several unique interfaces/styles to suit customer applications. In many cases these connectors will exceed the related specification in both performance and frequency range. The following is a list of some of the connectors offered by Cristek.

Bottom line.....If you don't see it in this catalog, give us a call. There is a good chance we have just what you are looking for!

Sub Miniature	MIL-Spec	Industry Standard
SSMA	TYPE-N	3.5mm
SMA	BNC	2.9mm
SMB	TNC	2.4mm
SMC	TNCA	7mm
SMK	SC	1.8mm
	HN	
	ТК	

Blind Mates	Other Standards	Cristek Proprietary
BMA	7/16	LMP
BMMA	LC	FMP
BMZ	ZMA	CMP
	TRB	

# Cable Assemblies

Cristek designs and manufactures semi-rigid and flexible microwave coaxial cable assemblies for interconnect and instrumentation applications from DC to 65 GHz. Contact Cristek early in your design process so our application experts can assist you with recommending the most cost effective solution to meet your environmental, electrical and mechanical requirements. Cristek defines cable assemblies in several categories as described below. Whichever category you choose and not matter how touch your application you may be confident in Cristek's design experience and "best in class" process controls.





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### **Cable Rating Scale**

Cristek has developed the cable rating scale to illustrate, on the following pages, some cable/ connector selection guidelines to assist users designing to fulfill a particular application. Cristek has developed a comparative cable rating scall determined by scoring different cable types based on attributes and other factors. These attributes and factors include frequency range, attenuation, shielding, phase stability, temperature range, availability of connectors, cost, flexibility, ease of assembly, environmental conditions and durability. Please note that all cable assemblies built by Cristek are quality assemblies and cable assemblies with lower scores. may still be the best fit for the application given based on the specification and price.

### Cristek designs and manufactures semi-rigid and flexible microwave coaxial cable assemblies for interconnect and instrumentation applications from DC to 65 GHz. Contact Cristek early in your design process so our application experts can assist you with recommending the most cost effective solution to meet your environmental, electrical and mechanical requirements. Cristek defines cable assemblies in several categories as described below.

Cable Assemblies

**Application Notes** 

Whichever category you choose and not matter how touch your application you may be confident in Cristek's design experience and "best in class" process controls.
Build to Print Cable assemblies built to a specific technical data

package (drawings, specifications, prescribed bill of materials) provided by a customer. Upon receipt of a customer's package, Cristek will review it and will process with the package as documented or sometimes make suggestions to improve affordability, reliability and availability.

**Build to Spec** Cable assemblies built using materials and processes selected by our experts upon review of a customer's specification requirements. When a customer provides us with the mechanical, electrical and environmental requirements for their application, Cristek will select the most affordable, and readily available combination of cable and connectors to reliably meet the specifications.

**Custom** Cable assemblies that incorporate customized components and/or processes to meet a customers particularly demanding application. Cristek excels in solving the most demanding and unique electrical, environmental and mechanical challenges. Let us show you how we can address your challenge with a reliable solution that will meet both your budget and timeframe.

**Formed** A specific type of custom and build to print type assemblies. These cables are custom formed with semi-rigid cable and in accordance with exacting customer requirements and tolerances. To assist in repeatability and precision, You can rely on minimal variation and maximum precision because Cristek employs the latest in automated bending technology and specialized custom fixtures and tooling.

**Standard** Cable assemblies designed to meet or exceed industry standards using standard Cristek parts. The difference between these cable assemblies and the build to spec type is that the electrical, mechanical and environmental specifications are predetermined and are not specific to a drawing or specification.



### Cable Assemblies Cable & Connector Selection Guide

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# Flexible Rg Cable

POOR

RG ASSEMBLIES





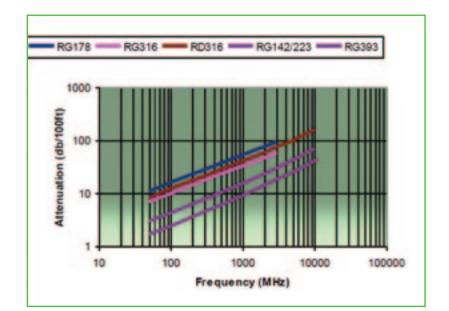
**Example Construction** 

**RG Cable** uses standard MIL-DTL-17 cable and standard Cristek or other commercially available connectors. These cables have the widest diameter and connector selection range. Cable sizes are from 0.067 inches (1.7mm) to 0.500 inches (12.7mm) and come in both single and double braided styles. Frequency ranges are limited to 12.4 GHz and cables will have good to average performance.

The table to the right depicts appropriate connector interfaces to use with several example cables from this class.

### **Applications**

- General Interconnect
- Rack, enclosure and panel applications
- Cost sensitive applications under 6 GHz



	RG178	RG316 / RD316	RG142 / RG223	RG393	MAX FREQ**
SMPM	$\checkmark$		•		12.4
SMP	$\checkmark$	$\checkmark$	•		12.4
MMCX	$\checkmark$		•		6
MCX	$\checkmark$	$\checkmark$	•		6
SSMA	$\checkmark$	$\checkmark$	•		12.4
SMA	$\checkmark$	$\checkmark$	$\checkmark$		12.4
TYPE N	•		$\checkmark$	$\checkmark$	12.4
TNC	•	$\checkmark$	$\checkmark$	$\checkmark$	12.4
BNC	•	$\checkmark$	$\checkmark$		2
SMB	$\checkmark$	$\checkmark$			3
SMC	$\checkmark$	$\checkmark$			3
BMMA	$\checkmark$	$\checkmark$			12.4
BMA	$\checkmark$	$\checkmark$	$\checkmark$		12.4
SC	•			$\checkmark$	10
HN	•			$\checkmark$	10
С	•			$\checkmark$	6
BMZ	•		$\checkmark$		12.4

\*\*Frequencies are based on maximum frequencies of the connector on RG cable. The type of cable selected will limit the maximum frequency of



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## Low Loss Foam Cable

POOR

### FOAM CABLE ASSEMBLIES

# POLYURE THINK ALUMINUM WEAP BARE CORPER BRAD POLYUETHYLENE FOAM DELECTRIC

**Example Construction** 

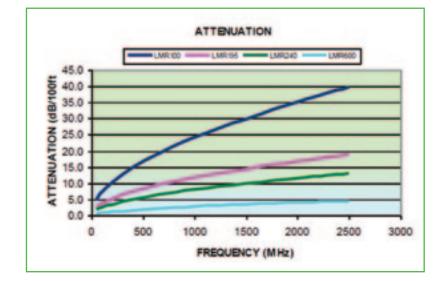
### Low Loss Foam Cable Types were

developed for the Telecom industry. This low loss cable is an alterative to some of the RG cable types. These cable assemblies use standard Cristek or other commercially available connectors and cable sizes range from 0.100 inches (2.5mm) to 0.600 inches (15.3mm). These cables are lower loss and higher shielded than the equivalent size RG cable, but are limited in Temperature and Frequency ranges.

The table to the right depicts appropriate connector interfaces to use with several example cables from this class.

### **Applications**

- Telecom applications
- General Interconnect
- Low Temp rack, enclosure and panel applications
- Cost sensitive applications under 6 GHz



	LMR100 <sup>®</sup>	LMR195®	LMR240®	LMR600®
SMP	$\checkmark$		•	
MMCX	$\checkmark$		•	
MCX	$\checkmark$		•	•
SSMA	$\checkmark$			
SMA	$\checkmark$	$\checkmark$	$\checkmark$	
TYPE N		$\checkmark$	$\checkmark$	$\checkmark$
TNC		$\checkmark$	$\checkmark$	$\checkmark$
BNC		$\checkmark$	$\checkmark$	
SMB	$\checkmark$			•
SMC	$\checkmark$			•
BMMA	$\checkmark$			
BMA	$\checkmark$	$\checkmark$		
SC				$\checkmark$
HN				$\checkmark$
С				$\checkmark$

LMR is a registered trademark of Times Microwave



## Cable Assemblies

**EXCELLENT** 

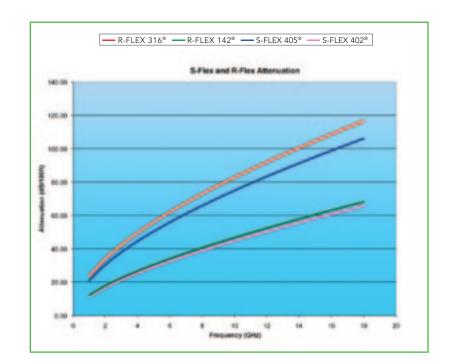
**Cable & Connector Selection Guide** 

## **R-Flex and S-Flex Improved Performance Cables**

IMPROVED PERFORMANCE ASSEMBLIES

### POOR





Example Construction

### Improved Performance Cables were

developed to provide higher performance and improved frequency range than standard RG cables. They are also a flexible option to semi-rigid cable assemblies. With improved shielding and braid design these cables can work up to 20 GHz while still using some off the shelf connectors.

The table to the right depicts the connector interfaces that are appropriate to several example cables from this class.

### **Applications**

CABLE SEMBLIES

- General Interconnect
- High frequency rack and panel designs
- Cost sensitive applications up to 20 GHz
- Replace semi-rigid cables.
- Communications
- Antennas
- High shielding applications

	R-FLEX	R-FLEX	S-FLEX	S-FLEX
	316®	142®	405®	402®
SMP	$\checkmark$		$\checkmark$	
MMCX	$\checkmark$	•	$\checkmark$	
MCX	$\checkmark$	•	$\checkmark$	
SSMA	$\checkmark$	•	$\checkmark$	
SMA	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
TYPE N		$\checkmark$	•	$\checkmark$
TNC		$\checkmark$		$\checkmark$
BNC		$\checkmark$		$\checkmark$
SMB	$\checkmark$	•	$\checkmark$	
SMC	$\checkmark$	•	$\checkmark$	
BMMA	$\checkmark$	•	$\checkmark$	
BMA	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
2.92MM		•	$\checkmark$	
3.5MM			$\checkmark$	$\checkmark$
2.4MM			$\checkmark$	



## **Cable Assemblies**

**Cable & Connector Selection Guide** 

# L-Flex Low Loss, High Frequency Cable

### POOR







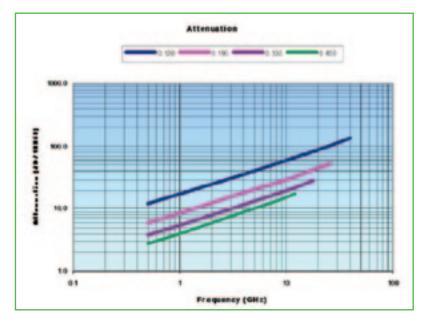
Low Loss High Frequency. These low loss custom cables give the best performance over a sizeable frequency range. With expanded PTFE tape wrapped cores and silver plated copper shielding these cables work up to 40 GHz. Because of the special construction, custom connectors are used maximize performance through each connector's frequency range. The improved shielding and low density core allows for improved phase stability over flexure and temperature while its robust design makes it ideal for test equipment applications.

The table to the right depicts the connector interfaces that are appropriate to several example cables from this class.

### **Applications**

- High frequency rack and panel designs
- Test and Measurement
- Phase Stable requirements.
- Phase Array Antennas
- High shielding applications
- Airborne, Sea and Ground Systems
- Extreme environmental conditions.

### LOW LOSS CABLE ASSEMBLIES -**EXCELLENT**



	.120	.195	.305	.450
SMP	$\checkmark$		$\checkmark$	
SSMA	$\checkmark$		$\checkmark$	
SMA	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
TYPE N		$\checkmark$	•	$\checkmark$
TNC		$\checkmark$	•••••••••••••••••••••••••••••••••••••••	$\checkmark$
TNCA		$\checkmark$	•	•
BNC		$\checkmark$	•••••••••••••••••••••••••••••••••••••••	$\checkmark$
BMMA	$\checkmark$		$\checkmark$	•
BMA	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
SC			$\checkmark$	$\checkmark$
HN			$\checkmark$	$\checkmark$
С			•••••••••••••••••••••••••••••••••••••••	$\checkmark$
7/16			•••••••••••••••••••••••••••••••••••••••	$\checkmark$
2.92MM	$\checkmark$		•••••••	••••••
3.5MM	$\checkmark$	$\checkmark$	•	
2.4MM	$\checkmark$		•	••••••

# Glossary





### Glossary Microwave Related Terms

### A

Attenuation – the reduction in signal strength that occurs when it travels over a long distance. Measured in dB.

### В

Blind Mate – SMP and SMPM are blind mate or "push-on" connectors. They make interconnections without the need of coupling nuts and tools. Useful when making connections in tight spaces or in conjunction with bullets which compensate for axial or radial misalignment.

Bullets – female to female interconnects. Can help reduce insertion loss by eliminating the need for some cable assemblies with female to female connections. Bullets also compensate for radial and/or axial misalignment when blind mating.

### С

Center Line Spacing – the distance from the center of adjacent contacts as installed in a system and/or within a connector housing. Varies depending on the mounting configuration and can be as low as .160" on the SMP connectors. Critical for high density spacing applications.

Contact Resistance – area of potential power loss in a system due to the contact itself. For low loss in a microwave transmission sys-tem, contacts are plated in gold or silver because of their low resistance characteristics. The specific plating can be requested and may depend on the application. Expressed in milliohms.

Corona Level – the minimum voltage level at which there is no breakdown of air gaps between the conductors. This is a situation that can develop in low pressure conditions experienced, for example, at high altitudes. Corona will create noise and distort the transmission signal.

### D

Decibel – the basic unit is a "Bel" named for Alexander Graham Bell. A decibel then is 1/10th of a Bel. The number expresses the loss in power or voltage as a signal goes from point A to point B and is calculated by dividing the power the signal had at A by the power it has when it reaches B. To keep the numbers easier to express, a factored logarithmic scale is used where 10 dB is 10 to one, 20 dB is 100 to one and 30 dB is 1000 to one.

Delay Lines – devices used to slow down a signal by a time interval in an electrical network. There are two basic types: passive and active. Passive delay lines are built with analog components and can delay analog and digital signals. Active delay lines are built with digital components and are normally used to delay digital signals. Measured in units of time.

Dielectric Material – insulator material chosen to conform to specification and application to minimize power absorption and hence power loss in the system due to the connectors. For example, we use Expanded Teflon for low loss applications. Dielectric Withstanding Voltage (DWV) – the maximum voltage the insulator in the connector can withstand without breaking down. For example, the value for TFE is 150 volt rms but other considerations may come into play. In circumstances where high radiation will be a factor (space applications) other materials will be required.

### F

Flexible Cable – braided and or helically wrapped outer conductor covered by a flexible outer jacket, conductor can be 1 to 3 layers. Center conductor can be solid or stranded wire, dielectric can be solid or low-loss. Ranges in diameter from .050" to .500" and bend ra-dius capability is determined by the cable diameter and construction. Average to excellent performance.

Force to Mate & Unmate – the amount of force required to mate or unmate a connector expressed in maximum or minimum pounds. An SMP with full detent has a mating (engaging) force of 15 lbs max and an unmating (disengaging) force of 5 lbs min.

Frequency – the number of cycles per second of a given wavelength and expressed in Hz. So, 1 Hz = 1 cps, 1 MHz = 1 million cps, GHz = 1 billion cps, etc. An RF signal is an AC waveform.

Frequency Range or Operating Frequency – that range of frequencies the connector must work within. Typical ranges for micro-wave products are K band (18-26 GHz), X band (8-12.4GHz), mm range (40-100 GHz) and C (4-8 GHz). The frequency range a major consideration in selecting the appropriate connector and cable to fit design requirements and price requirements.

### Н

Hand-conformable cable – solder-dipped, braided outer conductor. Gives better flexibility than semi-rigid but lower performance (higher VSWR and lower operating frequencies). Sizes limited to .047", .086" and .141" and have limited bend radius. Not available with low-loss dielectric.

Hermetic – permanent seal by fusion, solder or other means to prevent incursion of air, moisture, vapor or any other gases. Since all materials have some degree of permeability, customer spec will define acceptable levels for "sealing."

Hertz (Hz) – expresses a unit of one cycle per second (cps), named for Heinrich Hertz. The number of cycles per second defines the Frequency and the distance covered in one cycle is the Wavelength. The higher the frequency the shorter the wavelength.

Impedance – the normal standard for microwave systems is  $50\Omega$ . Of concern in RF/Microwave systems is impedance mismatch where components in the system do not have the same impedance. For example, a  $50\Omega$  connector on a  $75\Omega$  cable. Ideally all components would be matched to the same impedance reducing signal loss, a situation which becomes especially important in the microwave range.



### Glossary Microwave Related Terms

### I ...Continued

Insertion Loss – indicates the total loss in power reaching the load point after installing the connector in the transmission line. Insertion Loss can also be due to the power absorbed by the component itself. Other factors contributing to Insertion Loss are Insulation Resis-tance, Contact Resistance, RF Leakage, Reflection and Attenuation. Directly related to the lengths of cables since cable has an expected insertion loss expressed in a per foot value.

Insulation Resistance – loss due to power being absorbed by the dielectric material. Expressed in Megohms, typical measurement is 5,000 Megohms.

Isolation from Ground – the outer conductor of the cable acts as a shield and carries the signal ground and is a key part of RF/Microwave transmissions. The signal ground of the cable and the connectors need to be isolated from the system (or enclosure) ground to avoid ground loops which in turn directly affect the signal integrity.

### J

 $\mathsf{Jacks}-\mathsf{cable}$  jacks mate to  $\mathsf{Plugs}$  and typically have socket contacts

### Μ

M39012 – Basic military spec defining RF connectors, including electrical and physical characteristics. Current designation is MIL-PRF-39012; see Mil Standards and Specs page.

MIL-C-17 – government listing for coaxial cables, replaces RG designations for military applications.

MIL-STD-202 – one of the commonly used Mil standards that gives the test method and conditions for various environmental situations. These conditions include Corrosion, Vibration and Thermal Shock.

0

Ρ

Outgassing – De-aeration or other gaseous emission from materials such as plastics when exposed to pressure and/or heat. Cristek util-ized materials that minimize outgassing in all connectors and cables.

# GLOSSARY

Permeability – the degree to which a material allows liquids or gases to pass through. Permeability is also used to indicate the magnetic properties of materials.

Phase Matching and Electrical Length – the electrical length of a connector is its physical length expressed in wavelength at a specified frequency and also in degrees of phase angle for that frequency. The Electrical Length is critical in manufacturing phase matched cable as-semblies for applications such as phased array radar. "Out of phase" components can result in misreading of the signal message but, for example, physically adjusting the length of the transmission line can cure the mismatch. Plugs – cable plugs typically have a male pin contact and coupling nuts. Designed to mate with Receptacles or Jacks.

Power Loss – also expressed as Voltage Drop or Signal Attenuation, just means that the signal strength decreases as you go further down the transmission line. Loss is the result of the resistance in the conductor and the losses in the dielectric material. The unit of measure is a decibel or dB.

Power Rating – this is the maximum power a connector can handle and is frequency related. As the frequency increases the power han-dling capability decreases, also high altitude reduces the rating. Basically, the Power Rating is how well the connector and/or cable dissipate heat generated by high RF power.

Push-On Connectors – connectors that mate without the need for a threaded coupling nut. Can have a "snap-in" locking feature.

### R

Receptacles – Typically have socket contacts and terminate to a wire rather than cable. Designed to mate to Plugs and can be mounted on a panel or chassis.

Reflection – when a connector is inserted into the line, a loss of signal strength or attenuation is seen. Some of the signal is actually re-flected back on itself and when this occurs it sets up a standing wave between the connector and the source. The result is diminished sig-nal strength. The loss is expressed in several terms including return loss, VSWR and insertion loss.

Reflection Coefficient – this is an expression of loss between a value of zero and one. Zero means no reflection and one is total reflec-tion.

Return Loss – this loss factor is stated in dB and it is the ratio of the incident power to the reflected power at a point of discontinuity in the line (such as a connector). Using the method of measurement, 0 dB means a total loss and about 67 dB means almost no loss. A way to express reflected power.

RF High Potential – the minimum voltage requirement for the connector at frequencies above 1 MHz. At this minimum voltage level, the connector will not have excessive leakage current or dielectric failure.

RF Leakage – signal that escapes from the connector or the cable. The cable shielding in coax cable prevents both outside interference and the signal escaping into the environment. Double- and triple-shielded cable may be used to prevent leakage at very high frequencies and to avoid RFI. Expressed as dB to frequency.

 $\mathsf{RG}/\mathsf{U}$  – stands for Radio Guide /Universal. Designation for coaxial cable sizes.